

PRELUDE

— ENGINEERING LLC —

PRELUDE-ENGINEERING.COM

K-Series Swap IAT Sensor Gasket for 3.5" Tube Installation Instructions

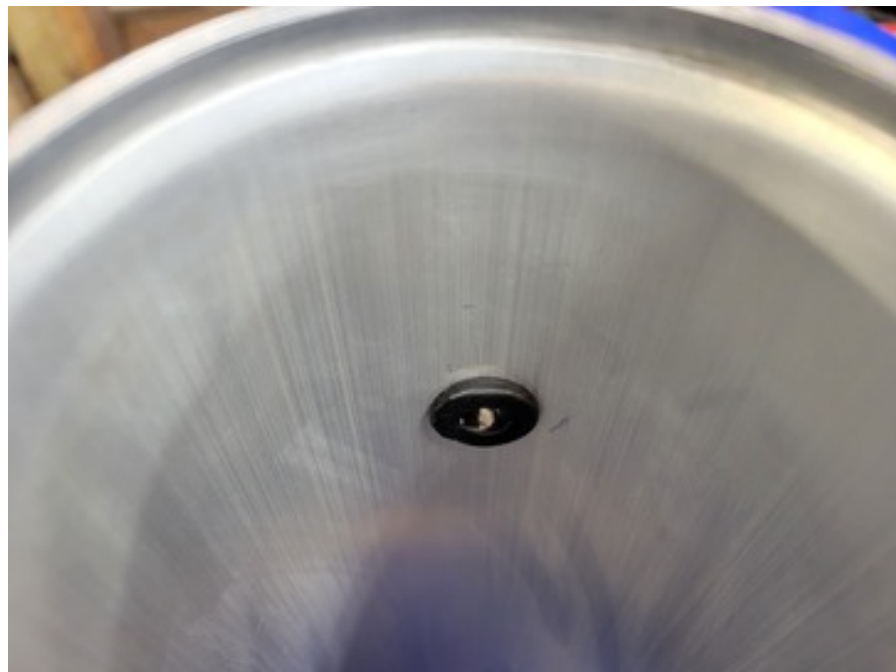


To install the IAT sensor gasket drill a 5/8" hole in your 3.5" tube. We suggest using a stepped drill bit. Deburr the hole inside and out.

The gasket itself is fairly stiff when it is cold. If it is too stiff to install easily warm it up by soaking it in a glass of hot water for a minute.

The long/thick side of the gasket goes on the outside of the tube. Shove the thin side of the gasket into the hole. The groove along the outside of the gasket is wavy, rotate it until it aligns well with the curvature of the 3.5" tube.

On the inside of the tube check that the gasket popped all the way through the hole and is holding well. It should look like this when installed:



The final step is to shove the IAT sensor into the gasket:

