

# ***PRELUDE***

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88-91 Prelude K-Series Swap Shifter Setup A

**Installation Instructions**

(V1)

This shifter bracket and base setup is for using the stock 3<sup>rd</sup> gen shifter cables with 02-06 RSX / 02-05 Civic SI transmissions. It requires using a 90-93 Accord shifter (not included) as the actual shifter:



You will be making some cuts in the sheet metal. The tools you will need are a drill, some drill bits and the following:

- Stepped drill bit
- Electric or air powered body saw
- Electric or air powered die grinder with carbide burr



In order to get the shifter base to align with its holes you will need to clearance some of the sheet metal under the console:



Use the body saw and/or die grinder to make clearance for the shifter base:



Snug the shifter base down then trace out the inner holes:



Use a small pilot drill bit to drill the center of the holes and inside of every corner. See the following image as an example:





Use the stepped drill bit to enlarge all the holes.

It should look like this when done:





Rough cut out the shape using the body saw. **Be careful not to go too deep on 4WS cars** as the steering shaft is under where you are cutting on the right (left side on RHD car).

Rough cut example:





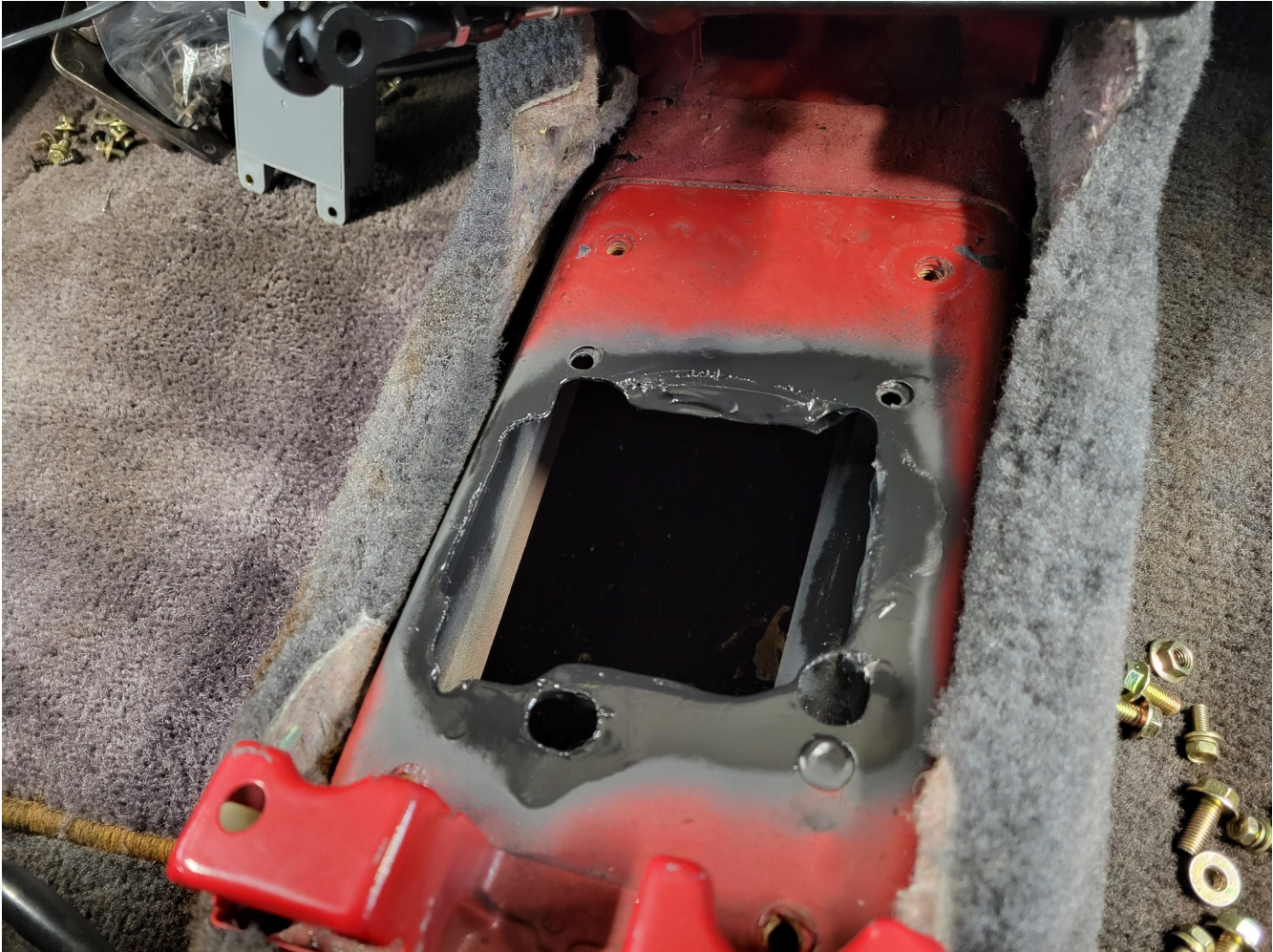


Use the die grinder with carbide burr to clean up the cuts. Test fit the base with shifter and remove any material needed until everything sits flat.

Example:



Once you are satisfied; spray primer on all the cuts and allow to dry for 24 hours:



To seal the base the easiest thing to use is some sponge window seal from the hardware store:



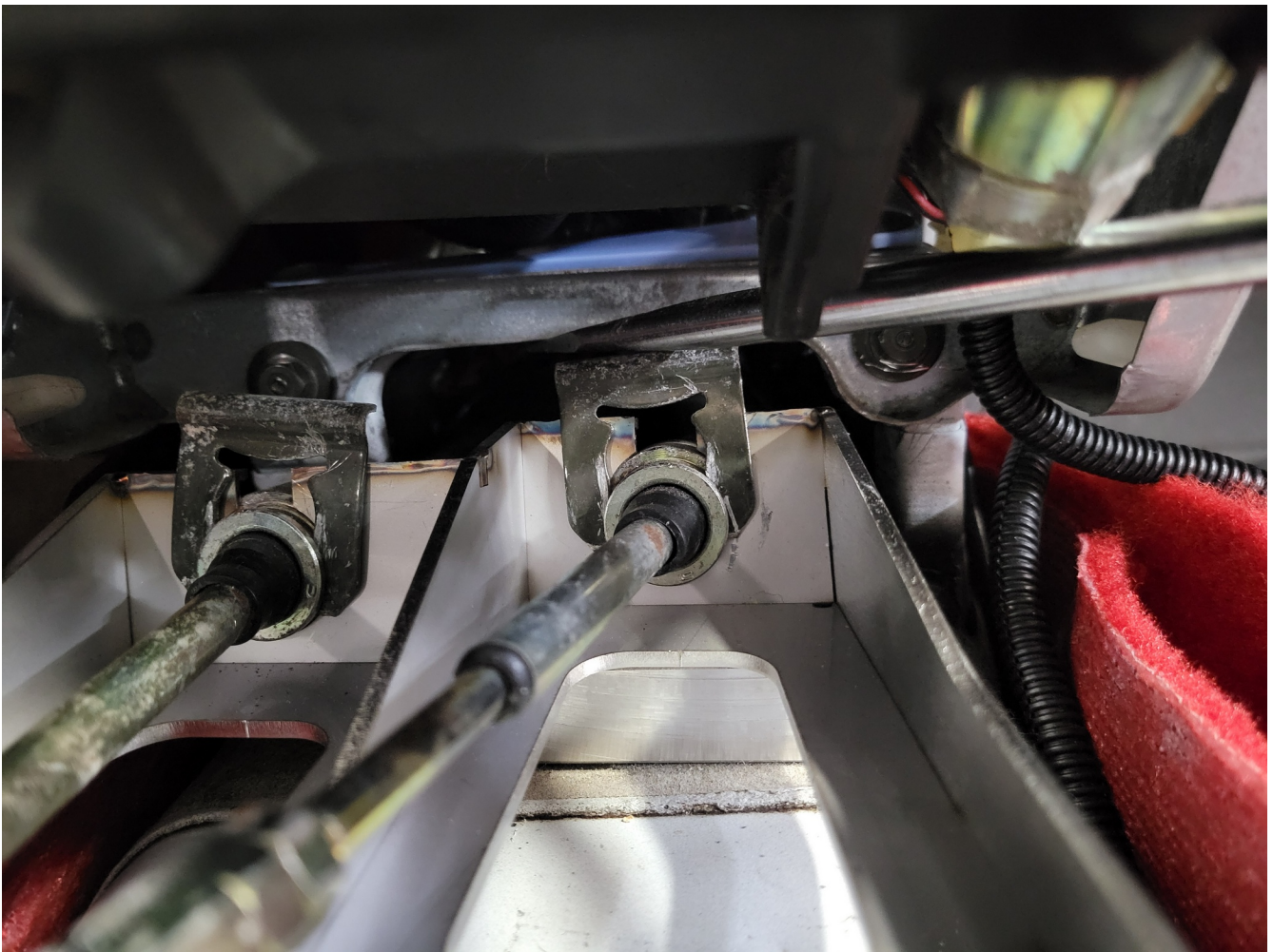
Trim it and stick it to the base until the center hole is completely surrounded. When you bolt down the base the foam will squish and seal any small gaps:



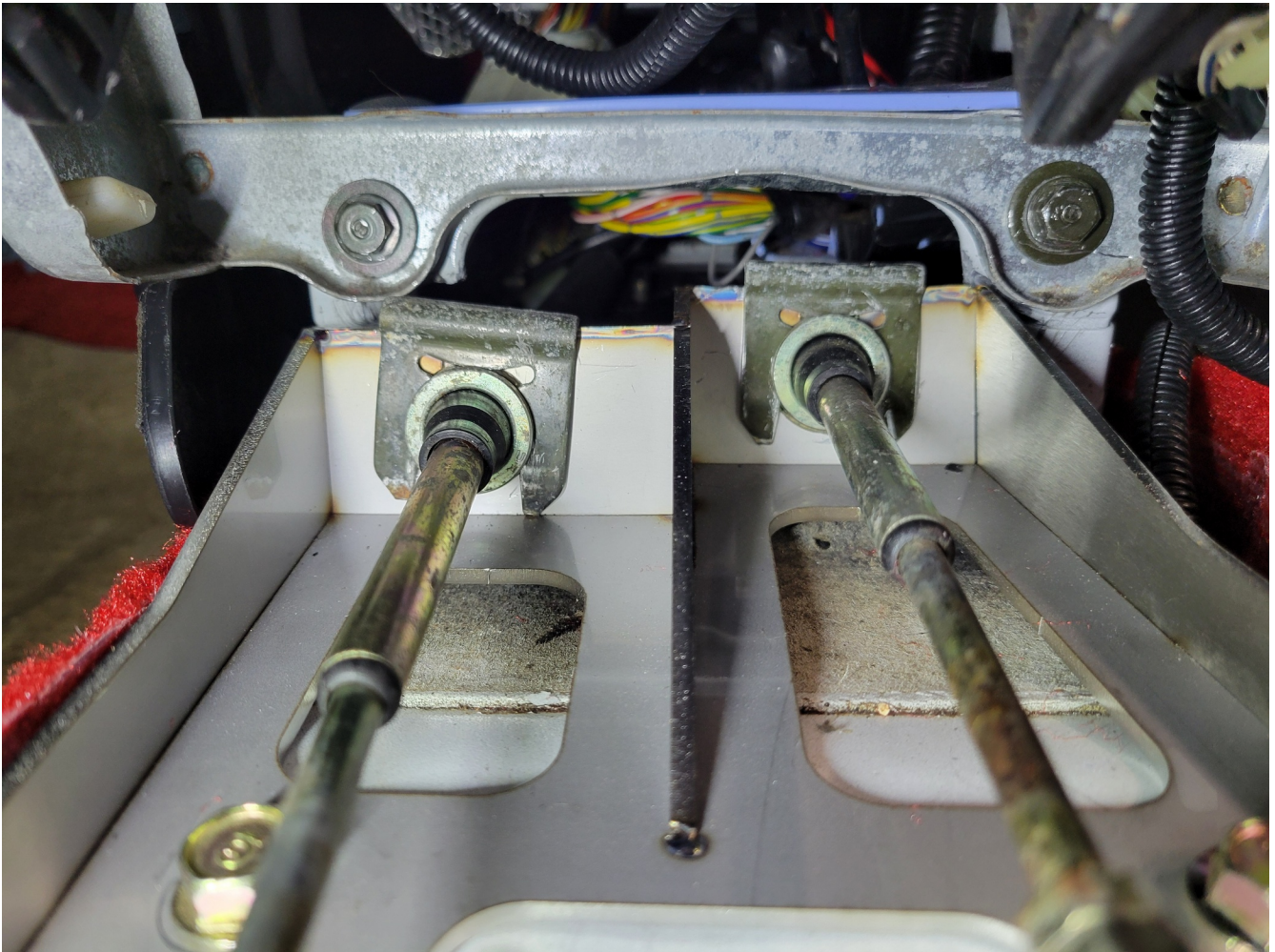
Now you are ready to install the base for the final time.

Guide the shift cables into the base as you install it. Push the clips in half way right now before bolting the base down, as it is easier to get them started with the base loose.

After the clips are started bolt the base down. Then you can use a large flat head or small pry bar to push the clips into place, leveraging off the center console bracket:



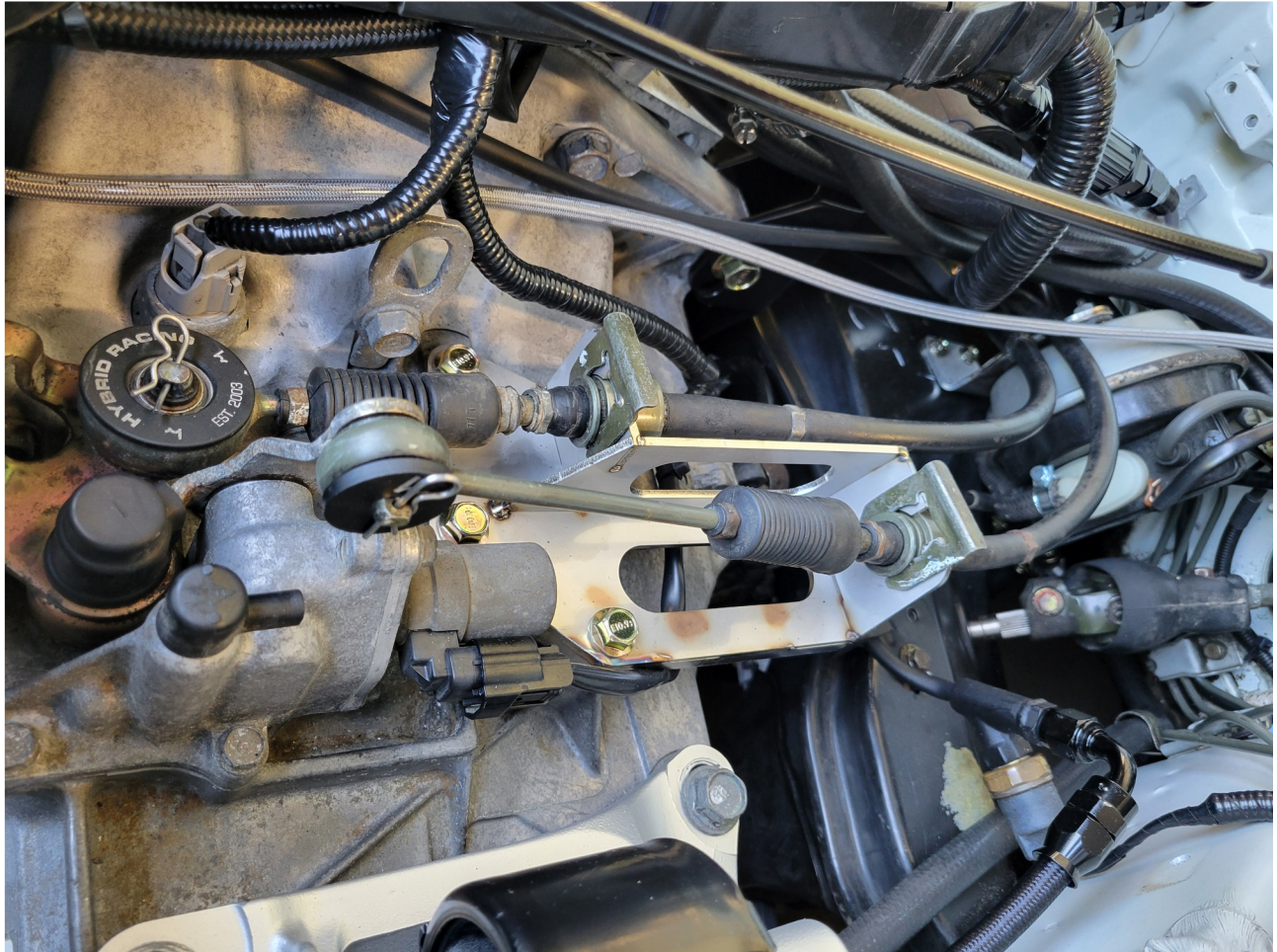
Make sure the clips are fully seated:



Now attach the cables to the shifter and the interior install is finished:



On the transmission end install the new cable bracket in place of the RSX / Civic SI bracket.  
Reuse the old clips that secured the cables:



Installation is complete.